INSTALLATION INSTRUCTIONS

CoreMax® Access Valve
Stub Tube, Saddle Mount and NPT Seat

**Description:** Installation instructions between Core and Seat.

- Stub Seat
- Saddle Seat
- NPT Seat

Please thoroughly read the following steps on properly installing Core to Seat.

**INSTALLATION PROCEDURE FOR ALL SEATS AND CORES:**

1. **CoreMax** Cores should remain in protective packaging until assembly is required to ensure cleanliness and eliminate damage. Just prior to assembly remove the **CoreMax** Core from packaging tray.

2. Braze SEAT ONLY onto tube or valve block before installing/threading Core into Seat.

3. Make sure there is no contamination in the I.D. of the Seat, especially the o-ring groove.

4. Make sure the o-ring on the Core is free of contamination and foreign particulates. Lightly lubricate with compatible refrigerant oil.

5. Thread Core into Seat and torque clockwise to 8 ft-lb’s.

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