Medical Quick Connectors
Simplify Device Testing and Manufacturing

Increase Output, Ensure Product Quality and Safety of Customers

- Manual or automated pneumatic actuation
- Ideal for high volume production testing
- Accommodate test pressures up to 500 psi (34 bar)
- Seal profiles with diameters ranging from 0.015" (0.38 mm) to 0.510" (13.00 mm)
- Available as standard, off-the-shelf for most standard connection types, or are customizable for unique applications
- Now available with SMART Technology: Connection Verification™

Connectors for Leak and Pressure Testing of:

- Luers
- Lumens
- Stents
- Syringes

fastestinc.com
Made in the USA
FasTest Medical

FasTest is the world's leading manufacturer of quick connection tools for leak testing and fluid transfer applications. Our quick connection tools are safe and easy to use, and are more reliable than competitive or “home made” connection solutions. Our customers realize improved product throughput at higher quality levels and overall reduced product scrap cost.

Since 1985 FasTest is recognized for providing proven and dependable medical quick connection tools based on industry leading designs that result in superior performance in our customer’s application.

Used by major manufactures of luers, lumens, catheters, stents, syringes, and their medical components/devices, FasTest medical quick connection tools have become the standard for safe and reliable connection requirements. Ergonomic designs and easy maintenance makes FasTest the industry preferred connector source.

FasTest’s Medical Technology

- Housing Material - Clear bright dipped anodized aluminum host material. Stainless steel offered as an option. (Note: ME101 is red anodized aluminum)
- Seal Materials - White FDA approved Neoprene, Silicone, or Fluorocarbon main seals (Certification: White FDA Neoprene main seal material to be compliant to 21CFR177.2600.)
- Cleaning Process- All FasTest Medical Grade connectors are produced and double bagged in the FasTest Controlled Environment. Contact factory for specific details.
- Lubrication – Krytox® PFPE (Poly Fluoro Poly Ether) lubricant is the standard lubricant used to lubricate critical surfaces in FasTest Medical Grade connectors. It is a chemically inert high purity lubricant that is USDA H-1 approved for incidental food contact and has been determined by the NSF to be in compliance with FDA 21 CFR, Part 178, Section 178.3570. Krytox is also approved for oxygen service applications. Petroleum jelly is the alternate lubricant upon request.

FasTest’s Medical Technology

FasTest is able to use and adapt our core products and other components to solve your connection requirements. We are committed to working in partnership with our customers to provide the ideal custom solution.

Call FasTest to see if our Engineered Solution capabilities can meet your demand.

Learn More at www.fastestinc.com ...

- Choose a connector that's right for your application
- Find a distributor near you
- Purchase replacement seals and repair kits
- Watch demonstrational videos
- Follow us in real time
**FasTest Medical Connector Selection Guide**

**ME Series**, Automated Connections to External Medical Devices and Tubing

**ME101**, Automated High Volume Testing

**60 Series Medical**, Manual High Pressure, Low Volume Testing

**ML Series**, Pneumatic High Pressure, Low Volume Testing

**MLL**, Pneumatic Low Pressure, Low Volume Testing

**MLH**, Pneumatic High Pressure, Low Volume Testing

Connector Maintenance

How to Order

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Back Cover

**FasTest’s Medical Applications**

- Luer Connections
- Valves
- Filters
- Syringes/Hypodermic Tubing
- Stents
ME Series

ME Series Connectors seal conventional and non-standard surfaces of tubes, luers, catheters and other smooth or threaded parts. Compressed air activates the elastomeric seal for testing to 500 psi.

The ME Advantage

- For external sealing of Catheters, Lumens, Luers and other cylindrical parts
- Test pressure ranges from vacuum to 500 psi
- Clear anodized aluminum construction

Technical Specifications

<table>
<thead>
<tr>
<th>Operating Pressure</th>
<th>500 psi (34.4 bar)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connection Method</td>
<td>Automated Pneumatic</td>
</tr>
<tr>
<td>Housing Material</td>
<td>Aluminum</td>
</tr>
<tr>
<td>Seal Material</td>
<td>FDA Approved Seals</td>
</tr>
<tr>
<td>Termination</td>
<td>1/8” NPT (Female)</td>
</tr>
</tbody>
</table>

ME Series with Connection Verification™

FasTest has integrated Connection Verification™ technology into the ME01 connection tool for leak testing medical devices and components. Connection Verification™ allows users to verify a leak-tight connection has been made prior to starting a test and help eliminate costly False Failures.

Improve Your Device Testing Process

- Verify connections prior to starting a leak test
- Reduce product scrap caused by False Failures
- Instant non-marring, leak-tight connections up to 500 psi
- Pneumatic actuation for high cycle testing
- Help ensure product quality & customer safety
- FDA compliant materials and seals

A False Failure occurs when a leak-free product fails a leak test due to a setup problem.

Current Medical Device Leak Testing:

1. Actuate connectors at station #1
2. Run leak test
3. Failed leak test
4. Scrap product

Medical Device Leak Testing with Connection Verification™:

1. Actuate connectors at station #1
2. Diagnose for:
   - Seal Placement
   - Pilot Pressure
   - Worn Main Seal

False Failures are the #1 cause of waste in Medical Device Leak Testing
## Medical External (ME) Connectors - English Mounting Holes and Pilot Ports

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Sealing Range</th>
<th>Dim A</th>
<th>Dim B</th>
<th>Dim C</th>
<th>Dim D</th>
<th>Dim E</th>
<th>Dim F</th>
<th>Dim G</th>
<th>Dim L</th>
<th>Repair Kit</th>
<th>Main Seal Set*</th>
<th>Main Seals Package (5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ME001-0030</td>
<td>0.015“-0.030”</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>4-40 UNC</td>
<td>0.72”</td>
<td>1/8”</td>
<td>10-32 UNF</td>
<td>0.16”</td>
<td>MER001</td>
<td>MES001-0030</td>
<td>MEB001-0030</td>
</tr>
<tr>
<td>ME001-0050</td>
<td>0.030“-0.050”</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>4-40 UNC</td>
<td>0.72”</td>
<td>1/8”</td>
<td>10-32 UNF</td>
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<td>MER001</td>
<td>MES001-0050</td>
<td>MEB001-0050</td>
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<tr>
<td>ME001-001</td>
<td>0.050“-0.080”</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>4-40 UNC</td>
<td>0.72”</td>
<td>1/8”</td>
<td>10-32 UNF</td>
<td>0.16”</td>
<td>MER001</td>
<td>MES001-001</td>
<td>MEB001-001</td>
</tr>
<tr>
<td>ME001-002</td>
<td>0.080“-0.130”</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>4-40 UNC</td>
<td>0.72”</td>
<td>1/8”</td>
<td>10-32 UNF</td>
<td>0.16”</td>
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<td>MES001-002</td>
<td>MEB001-002</td>
</tr>
<tr>
<td>ME01-01</td>
<td>0.100“-0.180”</td>
<td>2.05”</td>
<td>1.49”</td>
<td>1.10”</td>
<td>10-32 UNF</td>
<td>N/A</td>
<td>1/8”</td>
<td>10-32 UNF</td>
<td>1.58”</td>
<td>MER001</td>
<td>MES01-01</td>
<td>MEB01-01</td>
</tr>
<tr>
<td>ME01-02</td>
<td>0.180“-0.260”</td>
<td>2.05”</td>
<td>1.49”</td>
<td>1.10”</td>
<td>10-32 UNF</td>
<td>N/A</td>
<td>1/8”</td>
<td>10-32 UNF</td>
<td>1.58”</td>
<td>MER001</td>
<td>MES01-02</td>
<td>MEB01-02</td>
</tr>
<tr>
<td>ME01-03</td>
<td>0.260“-0.340”</td>
<td>2.05”</td>
<td>1.49”</td>
<td>1.10”</td>
<td>10-32 UNF</td>
<td>N/A</td>
<td>1/8”</td>
<td>10-32 UNF</td>
<td>1.58”</td>
<td>MER001</td>
<td>MES01-03</td>
<td>MEB01-03</td>
</tr>
<tr>
<td>ME01-04</td>
<td>0.340“-0.420”</td>
<td>2.05”</td>
<td>1.49”</td>
<td>1.10”</td>
<td>10-32 UNF</td>
<td>N/A</td>
<td>1/8”</td>
<td>10-32 UNF</td>
<td>1.58”</td>
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<td>MES01-04</td>
<td>MEB01-04</td>
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<tr>
<td>ME01-05</td>
<td>0.420“-0.510”</td>
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<td>1.49”</td>
<td>1.10”</td>
<td>10-32 UNF</td>
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<td>1/8”</td>
<td>10-32 UNF</td>
<td>1.58”</td>
<td>MER001</td>
<td>MES01-05</td>
<td>MEB01-05</td>
</tr>
</tbody>
</table>

*Includes seals(s) and metal parts for one complete seal change.

## Medical External (ME) Connectors - Metric Mounting Holes and Pilot Ports

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Sealing Range (mm)</th>
<th>Dim A</th>
<th>Dim B</th>
<th>Dim C</th>
<th>Dim D</th>
<th>Dim E</th>
<th>Dim F</th>
<th>Dim G</th>
<th>Dim L</th>
<th>Repair Kit</th>
<th>Main Seal Set*</th>
<th>Main Seals Package (5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ME001-0030M</td>
<td>0.38-0.80</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>M2.5</td>
<td>0.72”</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>0.16”</td>
<td>MES001-0030</td>
<td>MEB01-0030</td>
</tr>
<tr>
<td>ME001-0050M</td>
<td>0.80-1.30</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>M2.5</td>
<td>0.72”</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>0.16”</td>
<td>MES001-0050</td>
<td>MEB01-0050</td>
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<tr>
<td>ME001-001M</td>
<td>1.30-2.00</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>M2.5</td>
<td>0.72”</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>0.16”</td>
<td>MES001-001</td>
<td>MEB001-001</td>
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<tr>
<td>ME001-002M</td>
<td>2.00-3.30</td>
<td>1.72”</td>
<td>0.84”</td>
<td>0.63”</td>
<td>M2.5</td>
<td>0.72”</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>0.16”</td>
<td>MES001-002</td>
<td>MEB001-002</td>
</tr>
<tr>
<td>ME01-01M</td>
<td>2.50-4.60</td>
<td>2.05”</td>
<td>1.49”</td>
<td>1.10”</td>
<td>M5</td>
<td>N/A</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>1.58”</td>
<td>MES01-01</td>
<td>MEB01-01</td>
</tr>
<tr>
<td>ME01-02M</td>
<td>4.60-6.60</td>
<td>2.05”</td>
<td>1.49”</td>
<td>1.10”</td>
<td>M5</td>
<td>N/A</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>1.58”</td>
<td>MES01-02</td>
<td>MEB01-02</td>
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<tr>
<td>ME01-03M</td>
<td>6.60-8.60</td>
<td>2.05”</td>
<td>1.49”</td>
<td>1.10”</td>
<td>M5</td>
<td>N/A</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>1.58”</td>
<td>MES01-03</td>
<td>MEB01-03</td>
</tr>
<tr>
<td>ME01-04M</td>
<td>8.60-10.70</td>
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<td>1.49”</td>
<td>1.10”</td>
<td>M5</td>
<td>N/A</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>1.58”</td>
<td>MES01-04</td>
<td>MEB01-04</td>
</tr>
<tr>
<td>ME01-05M</td>
<td>10.70-13.00</td>
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<td>1.49”</td>
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<td>M5</td>
<td>N/A</td>
<td>1/8”</td>
<td>BSPP</td>
<td>M5</td>
<td>1.58”</td>
<td>MES01-05</td>
<td>MEB01-05</td>
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</tbody>
</table>
ME01 Series with Connection Verification™

Technical Specifications

<table>
<thead>
<tr>
<th>Part ID</th>
<th>NPN: ME01CV03NPN</th>
<th>PNP: ME01CV03PNP</th>
<th>Analog: ME01CV03ANA</th>
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</thead>
<tbody>
<tr>
<td>Connection Method</td>
<td>Automated Pneumatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Housing Materials</td>
<td>Aluminum</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Main Seal Washers</td>
<td>Steel QPQ treated or Stainless Steel</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Main Seal</td>
<td>FDA approved Neoprene</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O-Rings</td>
<td>FDA approved Viton</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Pressure</td>
<td>500 psi (34.4 bar)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pilot Operation</td>
<td>60 to 90 psi air supply</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Termination</td>
<td>1/8” NPT (Female)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Additional SMART Specs:
- NPN (max 100 mA load)
- PNP (max 20 mA load)
- Analog (0-10V)
- Supply voltage: 24V
- Over-voltage protection
- Sealed electronics
- Internal memory stores limits

Seal Sets*

<table>
<thead>
<tr>
<th>Sealing Range</th>
<th>Main Seal</th>
<th>Bulk Kit (5)</th>
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</thead>
<tbody>
<tr>
<td>.100&quot;-.180&quot;</td>
<td>MES0101</td>
<td>MEB0101</td>
</tr>
<tr>
<td>.180&quot;-.260&quot;</td>
<td>MES0102</td>
<td>MEB0102</td>
</tr>
<tr>
<td>.260&quot;-.340&quot;</td>
<td>MES0103</td>
<td>MEB0103</td>
</tr>
<tr>
<td>.340&quot;-.420&quot;</td>
<td>MES0104</td>
<td>MEB0104</td>
</tr>
<tr>
<td>.420&quot;-.510&quot;</td>
<td>MES0105</td>
<td>MEB0105</td>
</tr>
</tbody>
</table>

*Seal sets must be ordered separately from connector.

Dimensions in inches (mm)

<table>
<thead>
<tr>
<th>Dim A</th>
<th>Dim B</th>
<th>Dim C</th>
<th>Dim D</th>
<th>Dim E</th>
<th>Dim F</th>
<th>Dim G</th>
<th>Dim H</th>
<th>Dim J</th>
<th>Dim K</th>
<th>Dim L</th>
<th>Dim M</th>
<th>Dim N</th>
<th>Dim P</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.05</td>
<td>1.49</td>
<td>1/8”</td>
<td>10-32”</td>
<td>1.10</td>
<td>0.55</td>
<td>10-32”</td>
<td>0.52</td>
<td>0.52</td>
<td>0.41</td>
<td>0.58</td>
<td>0.26</td>
<td>0.52</td>
<td>0.29</td>
</tr>
<tr>
<td>(52.1)</td>
<td>(37.9)</td>
<td>(28.0)</td>
<td>(14.0)</td>
<td>(13.3)</td>
<td>(13.3)</td>
<td>(10.4)</td>
<td>(14.8)</td>
<td>(13.3)</td>
<td>(10.4)</td>
<td>(14.8)</td>
<td>(6.6)</td>
<td>(13.2)</td>
<td>(7.4)</td>
</tr>
</tbody>
</table>
ME101 connectors are a modified ME Series quick connector with larger housing to increase seal movement. This movement maximizes seal compression and is ideal for leak or pressure testing a wider range of small or unusual shaped medical devices without the use or cost of a pilot booster.

### The ME101 Advantage
- Quickly make leak-proof connections to tubes, luers, catheters and other smooth or threaded parts
- Well suited for high volume automated testing applications
- White FDA approved neoprene seals used in clean room testing environments
- Sizes available:
  - 0.100” to 0.180”
  - 0.180” to 0.260”
  - 0.260” to 0.340”
  - 0.340” to 0.420”
  - 0.420” to 0.510”

### Technical Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Pressure</td>
<td>500 psi (34.4 bar)</td>
</tr>
<tr>
<td>Connection Type</td>
<td>Medical Luers</td>
</tr>
<tr>
<td>Connection Method</td>
<td>Automated Pneumatic</td>
</tr>
<tr>
<td>Termination</td>
<td>1/4” NPT (female)</td>
</tr>
</tbody>
</table>
60 Series Medical

FasTest Medical Quick Connection Tools

The 60M Advantage

- Mechanical actuation eliminates plumbing and fittings costs required in pneumatic test applications
- Collet design locks securely to luer feature for instant test connections from vacuum to 750 psi (51 bar)
- No operator adjustment eliminates over or under tightening which can damage luer or false fail in testing
- Easy sleeve action is ergonomic and eliminates repetitive twisting and turning
- Durable stainless steel design with easy to replace main seal

Technical Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
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</thead>
<tbody>
<tr>
<td>Operating Pressure</td>
<td>750 psi (51.7 bar)</td>
</tr>
<tr>
<td>Connection Type</td>
<td>Medical Luers</td>
</tr>
<tr>
<td>Connection Method</td>
<td>Sleeve Actuated</td>
</tr>
<tr>
<td>Termination</td>
<td>1/8” NPT (female)</td>
</tr>
</tbody>
</table>

60 Series Medical connectors with simple to use, sleeve operation are one of FasTest’s latest innovations that save time and improve testing processes for medical luer manufacturers.
ML Series

ML Medical Series Connectors are specifically designed to test many types of luers. FasTest's proprietary hold and seal design secures the luer while a special piston seals the internal portion of the luer. ML series connectors can be used manually or automated with sealing pressures to 500 psi. Actual pressure will vary based on the type of luer.

The ML Advantage

- For fixtureing and sealing of male or female Luer fittings
- Test pressure ranges from vacuum to 500 psi
- Clear anodized aluminum construction

Medical Luer (ML) Connectors - English Mounting Holes and Pilot Ports

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Sealing Range</th>
<th>Dim A</th>
<th>Dim B</th>
<th>Dim C</th>
<th>Dim D</th>
<th>Dim E</th>
<th>Dim F</th>
<th>Repair Kit</th>
<th>Main Seal Set</th>
<th>Main Seals Package (5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ML001-...</td>
<td>SIZED TO PART</td>
<td>0.84&quot;</td>
<td>0.63&quot;</td>
<td>4-40 UNc</td>
<td>10-32 UNF</td>
<td>1/8&quot; NPT</td>
<td>MER001</td>
<td>SIZED TO PART</td>
<td>SIZED TO PART</td>
<td></td>
</tr>
</tbody>
</table>

Medical Luer (ML) Connectors - Metric Mounting Holes and Pilot Ports

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Sealing Range</th>
<th>Dim A</th>
<th>Dim B</th>
<th>Dim C</th>
<th>Dim D</th>
<th>Dim E</th>
<th>Dim F</th>
<th>Repair Kit</th>
<th>Main Seal Set</th>
<th>Main Seals Package (5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ML001-... M</td>
<td>SIZED TO PART</td>
<td>0.84&quot;</td>
<td>0.63&quot;</td>
<td>M2.5</td>
<td>M5</td>
<td>1/8&quot; BSPP</td>
<td>MER001</td>
<td>SIZED TO PART</td>
<td>SIZED TO PART</td>
<td></td>
</tr>
</tbody>
</table>

Notes:
The Medical Luer "ML Series" connectors are designed to your specific application requirements.
FasTest Medical Quick Connection Tools

MLL/MLH

The MLH/MLL Advantage
- Quick connectors provide a fast, ergonomic, and reliable connection
- Manufactured from stainless steel and clear anodized host material
- Cleaned and assembled within our controlled environment to ensure superior quality and performance
- FDA approved seals for use in clean room testing environments
- Field repairable

<table>
<thead>
<tr>
<th>Connector P/N</th>
<th>Description</th>
<th>Main Seal Kit</th>
<th>Termination Port Size</th>
<th>Pilot Port Size</th>
<th>Pilot Pressure</th>
<th>Process (Main) Pressure</th>
<th>Mounting Holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>MLL2001</td>
<td>Low Pressure, LuerMate</td>
<td>S6LT18120 Tubing</td>
<td>10-32 (M5)</td>
<td>10-32 (M5)</td>
<td>80-100 Max is Best</td>
<td>&lt; 100 psi, 80 psi is typical</td>
<td>10-32 UNF</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Connector P/N</th>
<th>Description</th>
<th>Main Seal Kit</th>
<th>Termination Port Size</th>
<th>Pilot Port Size</th>
<th>Pilot Pressure</th>
<th>Process (Main) Pressure</th>
<th>Mounting Holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>MLH2001</td>
<td>High Pressure, LuerMate</td>
<td>S1001050B70</td>
<td>10-32 (M5)</td>
<td>10-32 (M5)</td>
<td>50-100</td>
<td>Full vacuum to 500 psi</td>
<td>10-32 UNF</td>
</tr>
</tbody>
</table>

• Quick connectors provide a fast, ergonomic, and reliable connection
• Manufactured from stainless steel and clear anodized host material
• Cleaned and assembled within our controlled environment to ensure superior quality and performance
• FDA approved seals for use in clean room testing environments
• Field repairable
FasTest connectors are a critical part of our customers’ quality assurance. FasTest’s seals and repair parts are specifically engineered for your connector. To ensure and prolong the peak performance of FasTest connectors, proper maintenance with FasTest Genuine Parts, including seals, o-rings and other wear components, is required.

FasTest connectors require main seals and internal components to be replaced periodically throughout the connector’s life.

Connector main seals should be visually inspected every 1000 actuations. For regularly used connectors, main seals should be replaced at least every 10,000 actuations or every three months, whichever occurs first. Each FasTest connector should be disassembled and rebuilt with new key wear components once every six months to maintain their optimal performance. This ensures the internal components and lubricants will continue working at peak performance.

Only FasTest Genuine Parts should be used with FasTest connectors. Main seals and replacement parts are made and specified by FasTest for FasTest connectors. FasTest Genuine Parts ensure that our customers’ production line and manufacturing processes are performing to the highest standards.

How to Order Seals and Replacement Parts

1. Visit fastestinc.com
2. Enter the product number in the “Quick Search” tab or select the “Product Selector” tab
3. Click on the desired FasTest product to go to the product page
4. View corresponding seals and replacement parts under “FasTest Genuine Parts”
5. Either click “Add to cart” or “Add to quote” to purchase the selected product through the FasTest website, or contact your local distributor

NOTE: Connector maintenance, operating and rebuild instructions are available under the “Instructions” tab on individual product pages.
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