

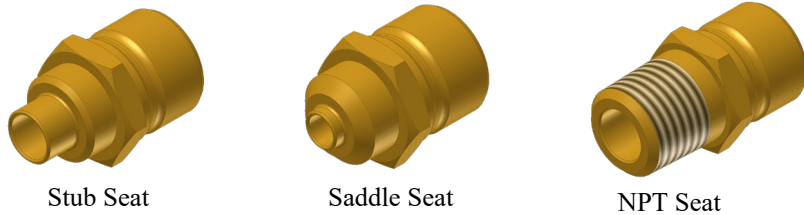
INSTALLATION INSTRUCTIONS



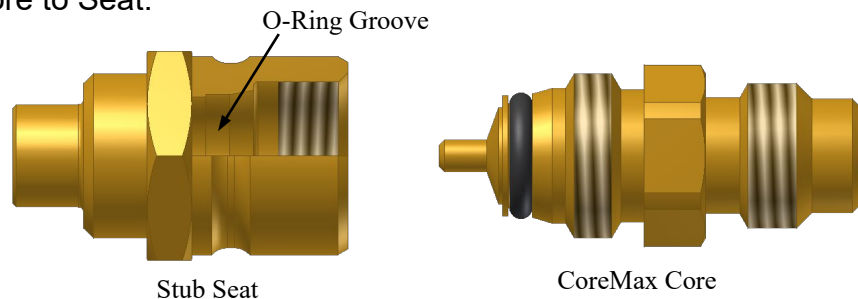
COREMAX® Access Valve

Stub Tube, Saddle Mount and NPT Seat

Description: Installation instructions between Core and Seat.

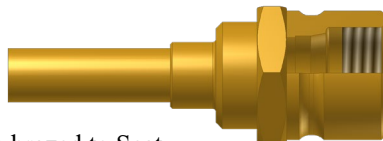


Please thoroughly read the following steps on properly installing Core to Seat.



INSTALLATION PROCEDURE FOR ALL SEATS AND CORES:

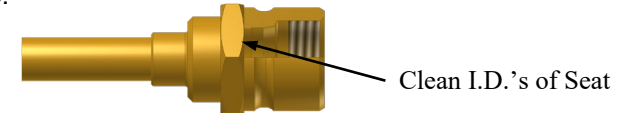
1. CoreMax Cores should remain in protective packaging until assembly is required to ensure cleanliness and eliminate damage. Just prior to assembly remove the CoreMax Core from packaging tray.
2. Braze SEAT ONLY onto tube or valve block before installing/threading Core into Seat.



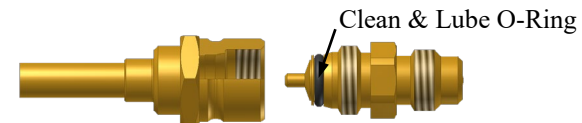
Example: Tube brazed to Seat

Steps 3 - 4 apply to all style seats.

3. Make sure there is no contamination in the I.D. of the Seat, especially the o-ring groove.



4. Make sure the o-ring on the Core is free of contamination and foreign particulates. Lightly lubricate with compatible refrigerant oil.



5. Thread Core into Seat and torque clockwise to 8 ft-lb's. Torque speed must not exceed 200 rpms.



6. When installing a dust cap or connecting a fitting to the CoreMax Valve Core 1/4" Flare, the applied torque should not exceed 6 ft-lb. In addition, to prevent over-torquing the Valve Core to Valve Seat joint, a wrench should be used on the Valve Core hex to prevent accidental over-torquing of the Valve Core to Valve Seat Joint

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WP034 Rev G 9/08/26