

INSTALLATION INSTRUCTIONS



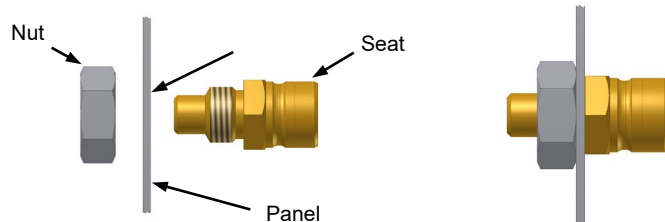
COREMAX® Access Valve Installation

Description: Installation instructions of the Nut-Panel Mount.

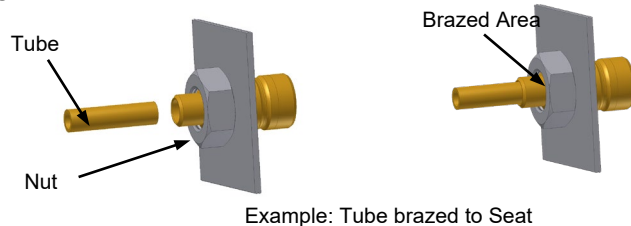
Nut Style Panel Mount

1. CoreMax Cores should remain in protective packaging until assembly is required to ensure cleanliness and eliminate damage. Just prior to assembly remove the CoreMax Core from packaging tray.

2. Insert seat thru hole in panel and thread nut onto seat.

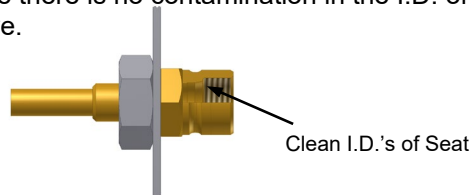


3. Braze SEAT ONLY onto tube or valve block before installing/threading Core into seat.

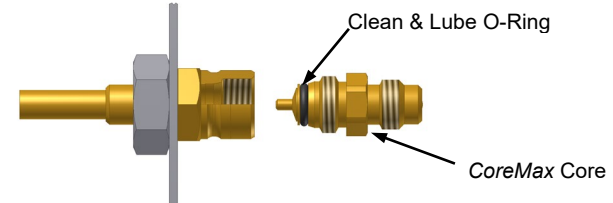


Example: Tube brazed to Seat

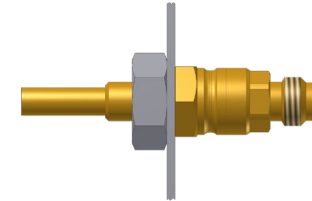
4. Make sure there is no contamination in the I.D. of seat, especially the o-ring groove.



5. Inspect the CoreMax Core to ensure the o-ring is free of contamination and foreign particulates. Lightly lubricate with compatible refrigerant oil.



6. Thread Core into Seat and torque clockwise to 8 ft-lb's. Torque speed must not exceed 200 RPM's.



7. When installing a dust cap or connecting a fitting to the CoreMax Valve Core 1/4" Flare, the applied torque should not exceed 6 ft-lb. In addition, to prevent over-torquing the Valve Core to Valve Seat joint, a wrench should be used on the Valve Core hex to prevent accidental over-torquing of the Valve Core to Valve Seat Joint.

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