## **OPERATING INSTRUCTIONS**



#### **OILER MAINTENANCE:**

- A daily, weekly and periodic inspection of the oiler by competent person is recommended.
  - User must establish a regular interval for maintenance / cleaning as determined by the user media and operational environment.
  - Inspection should include damage to the container, missing or loose components, leak tightness, ease of operation, sufficient lubrication, wear, dirt accumulation and damage.
- The Oiler has no replacement components so do not disassemble beyond what is described within these instructions.
- Keep oiler clean and free of dirt and contamination.
- The internal pump mechanism may become clogged with contaminates. Wash with hot soapy water and spray clean with dry air if necessary.

# **CoreMax** Seal Oiler Operating Instructions

#### **DESCRIPTION:**



Please thoroughly read the instructions prior to operation. The pump can is designed to provide a safe, reliable lubrication reservoir when properly maintained and operated.

- The seal oiler is designed to work with the CoreMax valve. Verify the application prior to processing. Use only in a safe environment.
- The oiler is to be used with standard refrigeration oils. Do not use the oiler for acids, alcohols, acetone, etc.
- DO NOT pressurize canister.
- Some oil contamination may occur due to normal use. Periodically clean the oiler by wiping with a clean cloth.
- The internal pump mechanism may become clogged with contaminates. Wash with hot soapy water and spray clean with dry air if necessary.

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## **OPERATING INSTRUCTIONS**



### **OPERATION:**

1. Remove the reservoir / pump assembly and fill the oiler basin with system compatible oil.



2. Replace and hand tighten the reservoir / pump assembly.

3. Place oiler flat on table and push down the reservoir. Release. Repeat until oil fills the reservoir to the top internal ridge.

RESERVOIR IS FULL AT HIS POINT





Note the reservoir has a chamfer at the minimum fill height necessary to adequately lubricate the CoreMax core. The oil level must be greater than this line.



If the reservoir is overfull, there is a return drain tube to return excess oil to the basin.

- 4. The oiler is now ready to provide lubrication to the CoreMax core.
  - a. Remove the CoreMax core from its packaging tray.
  - b. Place the CoreMax core, with the o-ring down, into the oil reservoir.
  - c. Remove core and place into CoreMax seat.
  - d. Torque to specifications.

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