OPERATING INSTRUCTIONS/MAIN SEAL REPLACEMENT



Connector Maintenance:

- A daily, weekly and periodic inspection of the connector by competent person is recommended. User must establish a regular interval for maintenance as determined by the user media and operational environment.
- Inspection should include visual checks of the sealing area, handle wear, missing
 or loose components, leak tightness, ease of operation, sufficient lubrication,
 wear, dirt accumulation and damage.
- Establish a regular interval for lubrication. The media and environment will be determining factors in establishing this interval to prevent dryness and/or corrosion.
- Difficulty of operation after continual use indicates a need for lubrication or other maintenance.
- Use only original *FasTest* spare parts that are designed for the application and are subject to strict quality control. See Warranty.

Safety Warnings – Guidelines:

- If instructions are not completely understood by operator or components are missing, contact *FasTest* before attempting use of the connector.
- Application Safety: All *FasTest* products have been designed with safety in mind, however, it is the responsibility of the products users to design each process in such a way to avoid mishaps that can cause physical hazard or property loss. Secondary restraints such as safety chains, shields, cages or fixtures are all good choices depending on the application. *FasTest* can recommend or assist you in clarifying potential hazards of your application.
- FasTest ZGN Connectors are not internally valved, and will not prevent loss of media when disconnected. Do not attempt to disconnect unless safe conditions are met.
- FasTest ZGN Connectors must only be used with test pieces of a specific size as indicated by the part number. Improper use could cause separation of the connector from the test piece resulting in physical harm or damage.

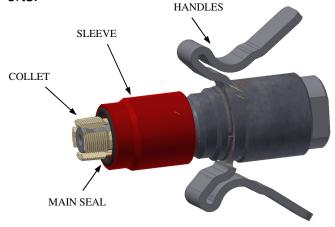
FasTest, Inc. Product Warranty

FasTest, Inc. warrants its products against defects of workmanship and/or material for 1 year from the date of the sale by FasTest, Inc. This warranty is void if the product is misused, tampered with or used in a manner that is not in accordance with FasTest, Inc. recommendations and/or instructions. FasTest, Inc. is not liable for consequential or other damages including, but not limited to, loss, damage, personal injury, or any other expense directly or indirectly arising from the use of or inability to use its products either separately or in combination with other products. ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, WHETHER ORAL OR WRITTEN, INCLUDING BUT NOT LIMITED TO WARRANTIES OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

Remedy under this warranty is limited to replacement of the product or an account credit in the amount of the original selling price, at the option on FasTest, Inc. All allegedly defective products must be returned prepaid transportation to FasTest, Inc. along with information describing the products performance, unless disposition in the field is authorized in writing by FasTest, Inc.

ZGNL Manual Activated Connectors

<u>Description:</u> ZGNL Series Connectors Grip and Seal Female Threaded Ports.



ZGN Connectors provide a reliable leak-tight connection that grips female threads and seals on part face. Simply insert male end of connector into threaded port and apply termination pressure.

Please thoroughly read and understand these operating instructions prior to operating the connector. The use of pressurized media for sealing and testing requires a thorough understanding of the *FasTest ZGN* Operating Instructions.

- Installation
- Operation
- Connector Maintenance
- Safety Warnings Guidelines



OPERATING INSTRUCTIONS/MAIN SEAL REPLACEMENT



Installation:

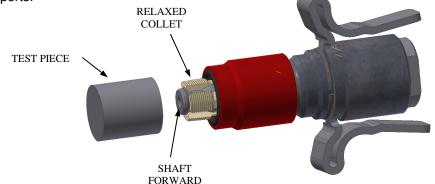
Connect supply/media line to the NPT termination port on connector.



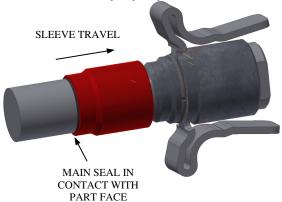
Operation:

Connecting Action:

Squeeze handles, this will move shaft forward and allow collets to relax.
 The relaxed position allows connector to be inserted into female threaded ports.



- 2. Insert connector into threaded port.
- 3. Insert collet until main seal contacts port face plus another .06-.11 of sleeve compression travel. This will ensure that seal is in contact with part face and collets are properly inserted.



- 4. Release the handles. Collet will bite into test piece and pull test piece against the main seal.
- 5. Connector is now ready to be pressurized through the termination port.
 - CAUTION NOTES: DO NOT APPLY TERMINATION PRESSURE UNTIL HANDLES HAVE BEEN RELEASED.
 - MAXIMUM TERMINATION PRESSURE FOR ALL ZGNL CONNECTORS IS 120 PSI.
 - The maximum rated pressure is stamped on the connector sleeve. Before using, verify that this pressure rating is within your working pressures.
 - Tug on the connector to assure proper engagement and gripping before introduction of pressurized media.
 - <u>DO NOT</u> force connector onto test part when connecting. Forcing the connector will result in poor sealing and possible leakage.
 - <u>DO NOT</u> spin test piece on main seal when connected.
- 6. Perform test.
- 7. When test is complete, relieve media pressure.



OPERATING INSTRUCTIONS/MAIN SEAL REPLACEMENT

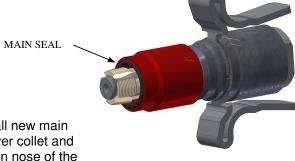


Disconnecting Action:

- CAUTION: DO NOT SQUEEZE HANDLES UNTIL MEDIA PRESSURE HAS BEEN RELIEVED/DEACTIVATED.
- 1. Squeeze handles to relax the collet from gripping the test piece.
- 2. Pull connector out of test port.

MAIN SEAL REPLACEMENT:

- 1. Relieve/deactivate media pressure.
- 2. Squeeze handles.
- 3. Using a small flat screwdriver or sharp pick tool, remove o-ring from sleeve groove. USE CAUTION NOT TO SCRATCH GROOVE SURFACES.



- 4. No tools required to install new main seal o-ring. Roll o-ring over collet and push o-ring into groove on nose of the sleeve.
- 5. Squeeze and release handles several times, making sure that the main seal stays in groove.

